

Layout example of machines in an insulation workshop

PLASMA CUTTING TABLES 3000 x 1500mm	Ref.PLASMA3PM45 or 65
(Hypertherm plasma source: power-max 45 / 65 / 85 amp)	
Insulation / HVAC software subscription 1, 2, 3 year	Ref.CAMDUCT1 or 2 or 3
Desktop computer	Ref.PLASMA-ORDINAT
Printer	Ref.PLASMA-IMPRIM
Suction and filtration unit.....	Ref.PLASMA-ASPIR
Commissioning and training.....	Ref.LFFORMATION
 ROLL-BENDING MACHINES <i>(to be chosen according to budgets)</i>	
Manual roll-bending machine, upper roller Ø48mm,1050 x 1.0mm	Ref.SDS48M
Base for SDS48M.....	Ref.SDS48SOC
Electric roll-bending machine variable speed, upper roller Ø48mm, 1050 x 1.0mm....	Ref.SDS48EVV
Manual roll-bending machine, roller Ø60mm, 1050 x 1.5mm.....	Ref.ROL1050-15M
Manual roll-bending machine, roller Ø60mm, 1270 x 1.2mm	Ref.ROL1270-12M
Electric roll-bending machine variable speed, roller Ø60mm, 1050 x 1.5mm....	Ref.ROL1050-15EVV
Electric roll-bending machine variable speed, roller Ø60mm, 1270 x 1.2mm....	Ref.ROL1270-12EVV
 SHEARING MACHINES <i>(to be chosen according to budgets)</i>	
Manual lever-operated shear 1020 x 1.5mm	Ref.CL1020-15C
Electric shear 2030 x 2mm.....	Ref.CGS2030-15
Back metal sheet holding plate for CGS2030.....	Ref.CGS-PST2030NM
 FOLDING MACHINES <i>(to be chosen according to budgets)</i>	
Manual folding machine PCL1020 x 0.8mm	Ref.PCL1020A
Manual folding machine PCL1270 x 0.6mm	Ref.PCL1270A
Manual folding machine PCX2040 x 1.0mm.....	Ref.PCX2040A
Manual folding machine PCX1020 x 1.5mm.....	Ref.PCX1020
Manual folding machine with segments 1020 mm x 2.5mm	Ref.HS23
Manual folding machine with segments 1270 mm x 2mm.....	Ref.HS33
 ELECTRIC CIRCULAR CUTTING DEVICE	Ref.DC1000-15
Set of legs with footrest.....	Ref.DC1000-PIED
 ELECTRIC CUTTING DEVICE FOR PIPES	Ref.SDSD5
Support to fit the swaging-beading machine SB3M.....	Ref.SB3-SUP-SDS
 SWAGING-BEADING MACHINES <i>(to be chosen according to budgets)</i>	
Swaging-beading machine SB3M with workbench and scaffolding support.....	Ref.SB3M
Swaging-beading machine SB5M	Ref.SB5M
Swaging-beading machine SB3M with workbench and scaffolding support + 6 sets of rolls .	Ref.SB3M-PLUS
Swaging-beading machine SB5M + 6 sets of rolls	Ref.SB5M-PLUS
Base for SB3M and SB5M	Ref.SB5-SOCLE
Sets of rolls <i>(from number 1 rolls to number 28 rolls)</i>	Ref.SB3MOL / SB5MOL
Electric swaging-beading machine SB5, variable speed.....	Ref.SB5EVV
Double stop plate (optional) <i>(only for SB5)</i>	Ref.SB5-TAB2

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PUNCHING MACHINES *(to be chosen according to budgets)*

Manual on-line punching machine SDS1000, 6 holes Ø3.2mm	Ref.SDS1000
Base for manual punching machine SDS1000.....	Ref.SSOCLE1000
Spring-operated pedal kit <i>(only with base)</i>	Ref.S1000KITPIED
Pneumatic on-line punching machine.....	Ref.SDS1000P

ROLL-FORMING MACHINES

Pittsburgh roll former with autoguide flanger	Ref.LFL20+AG20
Optional 230V power supply (code LFL20AG20CSVS)	
Snaplock roll former.....	Ref.LFSNAPLOCK-SE
Autoguide swaging machine	Ref.LFAGPS-SE

DECOILERS *(to be chosen according to budgets)*

Two-wheeled decoiler 1000mm wide <i>(maximum load 200Kg)</i>	Ref.DVD1000
Portable decoiler width 500 to 1250mm <i>(maximum load 500 Kg)</i>	Ref.DVM500
Decoiler on wheels with hub, 1000mm wide <i>(maximum load 1200Kg)</i>	Ref.DVS1000

LIGHT CUTTING LINES *(to be chosen according to budgets)*

Manual uncoiling by pulling or pushing, manual cut.....	Ref.CLD-LT
Manual uncoiling by crank, manual cut	Ref.CLD-AM
Electric uncoiling, manual cut, length measurement	Ref.CLD-AE
Electric uncoiling, electric cut, with CNC	Ref.CLD-AE-CTE

INSULATION LINES *(to be chosen according to budgets)*

Insulation line 1000mm x 0.8mm, 1 longitudinal bead, rolls V6	Ref.LIGNE-CALO1-1000
Insulation line 1250mm x 0.8mm, 1 longitudinal bead, rolls V6	Ref.LIGNE-CALO1-1250
Insulation line 1000mm x 1.0mm, 2 longitudinal beads, rolls V6	Ref.LIGNE-CALO2-1000
Automatic transfer table	Ref.STABLELIGNE
Automatic roll-bending beading machine, 1000mm x 0.8mm 1 bead	Ref.SDS3600-50
Automatic roll-bending beading machine, 1000mm x 1.0mm 1 bead	Ref.SDS3600-60
Automatic roll-bending beading machine, 1250mm x 0.7mm 1 bead	Ref.SDS3600-50-125
Automatic roll-bending beading machine, 1250mm x 0.8mm 1 bead	Ref.SDS3600-60-125
Set of rolls.....	Ref.SDSMOL

Set of rolls V4 for SDS3600-50	Ref.SDS360050MOLV4
Set of rolls V6 for SDS3600-50	Ref.SDS360050MOLV6A
Set of rolls V8 for SDS3600-50	Ref.SDS360050MOLV8A
Set of rolls V4 pour assemblage with necking rolls SDS360050MOLR	Ref.SDS360050MOLV4R
Set of rolls V6 pour assemblage with necking rolls SDS360050MOLR	Ref.SDS360050MOLV6R
Set of rolls V8 pour assemblage with necking rolls SDS360050MOLR	Ref.SDS360050MOLV8R
Set of rolls de rétreint pour SDS3600-50	Ref.SDS360050MOLR

Set of rolls V4 for SDS3600-60	Ref.SDS360060MOLV4
Set of rolls V6 for SDS3600-60	Ref.SDS360060MOLV6A
Set of rolls V8 for SDS3600-60	Ref.SDS360060MOLV8A
Set of rolls V4 to match with necking rolls SDS360060MOLR	Ref.SDS360060MOLV4R
Set of rolls V6 to match with necking rolls SDS360060MOLR	Ref.SDS360060MOLV6R
Set of rolls V8 to match with necking rolls SDS360060MOLR	Ref.SDS360060MOLV8R
Set of rolls to match with necking rolls for SDS3600-60	Ref.SDS360060MOLR

Classic V4, V6, and V8 mouldings: attention, 2 sets per machine!

To match with necking rolls, **V4 on SDS3600-50 for example**

(assembly of 1 set of SDS360050MOLV4R + 1 set of SDS360050MOLR)