

Machines to manufacture rectangular ducts (LGC1500 type)



PLASMA CUTTING TABLE 3000 x 1500mm	Ref.PLASMA3PM65
<i>(Hypertherm plasma source: power-max 45 / 65 / 85 amp)</i>	
Insulation / HVAC software subscription 1, 2, 3 years.....	Ref.CAMDUCT1 or 2 or 3
Desktop computer	Ref.PLASMA-ORDINAT
Printer	Ref.PLASMA-IMPRIM
Suction and filtration unit	Ref.PLASMA-ASPIR
Commissioning and training	Ref.LFFORMATION
HYDRAULIC GUILLOTINE SHEARS	Ref.CHS3204 or 3204RM
Pneumatic metal sheet holding plate	Ref.CHS-PST3
HYDRAULIC PRESS BRAKE 3.2m - 80 Tons with tool	
Hydraulic press brake	Ref.PPS3080
Split punch 86°, 0.6mm, 800mm length	Ref.POIN-S86-0.6F
COMPACT DUCT LINE - CAP	Ref.LGC1500+3
Set of rolls + 2 rails for LGC decoiler	Ref.SDS50-150-4TR
(article for a single decoiler)	
DUCT SEAMERS	
Rectangular duct seamer, from 0.6 to 1.0mm	Ref.AGRAF-GAINE
Silicone injection for agraf-gaine.....	Ref. AGRAF-GAINE-SILIC
ELECTRIC Z-TYPE PROFIL BEADERS <i>(choice according to the budgets)</i>	
Electric Z-type profile beader 2550 x 1.5mm	Ref.RAID2515
Electric Z-type profile beader 3050 x 1.5mm	Ref.RAID3015
ROLL-FORMING MACHINES <i>(choice according to the budgets)</i>	
Pittsburgh roll-forming machine 16	Ref.LFL16-SE
Set of 9 additional right angle flange rolls.....	Ref.LFGALPAD9P-SE
Snaplock roll former	Ref.LFSNAPLOCK-SE
Autoguide swaging machine	Ref.LFAGPS-SE
SEMI-ELECTRIC OR ELECTRIC ROLL-BENDING MACHINES <i>(choice according to the budgets)</i>	
Semi-electric driven roll-bending machine 1050 x 2mm	Ref.RPL1050-20E
Semi-electric driven roll-bending machine 2050 x 2mm.....	Ref.RPL2050-20E
Electric roll-bending machine 1050 x 1,5mm	Ref.ROL1050-15EVV

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WELDING PLIER S2151 <i>(choice according to the budgets)</i>	Ref.ARODS2151
Control box	Ref.AROCOFAR1
Lubro control	Ref.AROLUBROCONTRO
Air hose (15m)	Ref.ARO.DURIT.AIR
Water hose (30m)	Ref.ARO.DURIT.EAU
Lower electrode holder 500mm	Ref.AROPEDI500/2
Upper electrode holder 500mm	Ref.AROPEDS500/2
Support (2)	Ref.AROFOURS2151
Grain for electrode holder (30)	Ref.AROWL203134
Load balancer	Ref.AROENROUL39
Disassembly electrode key	Ref.AROCLE
OPTIONAL : floor stand	Ref.ARO-POTENCE-S/F
WELDING PLIER S3231 <i>(choice according to the budgets)</i>	Ref.ARODS3231
Control box.....	Ref.AROCOFAR1
Lubro control	Ref.AROLUBROCONTRO
Air hose (15m).....	Ref.ARO.DURIT.AIR
Water hose (30m).....	Ref.ARO.DURIT.EAU
Lower electrode holder 500mm.....	Ref.AROPEDI500
Upper electrode holder 500mm.....	Ref.AROPEDS500
Support (2)	Ref.AROFOURRURE
Grain for electrode holder (30).....	Ref.AROWL203134
Load balancer.....	Ref.AROENROUL60
Disassembly electrode key.....	Ref.AROCLE
OPTIONAL : floor stand	Ref.ARO-POTENCE-S/F
FIX SPOT WELDER <i>(choice according to the budgets)</i>	
N323 <i>(pneumatic descent)</i>	Ref.ARON323
Air hose (6m).....	Ref.ARO.DURIT.AIR
Water hose (12m).....	Ref.ARO.DURIT.EAU
Grain for electrode holder (30).....	Ref.AROWL303156
Disassembly electrode key.....	Ref.AROCLE
Lower grain holder.....	Ref.AROWG620100
Upper grain holder.....	Ref.AROWG620300
COOLING UNIT	
Cooling unit	Ref.AROCENTRE17
<i>For cooling a welding plier S2151 and/or a fix spot welder N323 (1 operator/2 spot welders)</i>	
Cooling unit	Ref.AROCENTREFROI
<i>For cooling a welding plier S3231 and/or a MC50 Z machine (1 operator/2 spot welders)</i>	
SWAGING-BEADING MACHINE	Ref.SB7RVV
Sets of rolls <i>(from number 1 rolls to number 32 rolls)</i>	Ref.SB7MOL...
CLOSING OF THE PITTSBURGH SEAM <i>(choice according to the budgets)</i>	
Pneumatic hammer	Ref.NEAPPTON
Trumpf hand-held tool	Ref.TRF300-2PLUS
Vertical automatic seamer for duct (2m maximum)	Ref.PITTS-LOC-V
Horizontal automatic seamer for duct (2m maximum)	Ref.PITTS-LOC-H
Workshop machine for curved and straight duct (2m maximum)	Ref.PITTS-LOC-C
CUTTING FLANGE PROFIL	Ref.MEC250