

Machines to manufacture rectangular ducts with flanges (economical solution)

**IF THE BUDGET ALLOWS IT, FOR SHAPES PARTS**

<b>PLASMA CUTTING TABLE 3000 x 1500mm</b> .....	<b>Ref.PLASMA3PM65</b>
<i>(Hypertherm plasma source: power-max 45 / 65 / 85 amp)</i>	
Insulation / HVAC software subscription 1, 2, 3 years.....	Ref.CAMDUCT1 or 2 or 3
<b>Desktop computer</b> .....	Ref.PLASMA-ORDINAT
<b>Printer</b> .....	Ref.PLASMA-IMPRIM
Suction and filtration unit .....	Ref.PLASMA-ASPIR
Commissioning and training .....	Ref.LFFORMATION

**VARIANT**

**IF THE BUDGET DOES NOT ALLOW IT, FOR SHAPES PARTS  
(IMPERATIVE SCRIBING)**

**SCRIBING AND SHEARING**

Pelican snips with removable tension spring .....	Ref.CPIDQS
Shape and straight cutting snips, right-hand cut 270mm .....	Ref.CBIDQS
Shape and straight cutting snips, left-hand cut, 270mm .....	Ref.CBIGQS
Set of 10 scribing iron 190mm length .....	Ref.PAT190
Hinge compass with locking knurl 310mm .....	Ref.CPS31
TRUMPF electric shear .....	Ref.TRDS160

**IF THE BUDGET ALLOWS IT**

**ELECTRIC Z-TYPE PROFIL BEADERS** *(choice according to the budgets)*

Electric Z-type profile beader 2550 x 1.5mm .....	Ref.RAID2515
Electric Z-type profile beader 3050 x 1.5mm .....	Ref.RAID3015

**VARIANT**

**IF THE BUDGET DOES NOT ALLOW IT (REQUIRED FOLDING MACHINE)**

**FOLDING MACHINE** *(choice according to the budgets)*

Manual folding machine for workshop 2.04m x 1.5mm .....	Ref.PVX2040
Set of 2 back gauge arms adjustable from 65 to 750mm .....	Ref.PVXB2040
Manual folding machine for workshop 2.04m x 1.2mm .....	Ref.PZX2040
Back gauge with belt, adjustable from 5 to 750mm .....	Ref.PZXBC2040
Manual folding machine for workshop 2.04m x 1.5mm .....	Ref.PBS2040-15

**REQUIRED MACHINE COMPLEMENT**

**MANUAL GUILLOTINE SHEAR FOR WORKSHOP**

Manual guillotine shear 2.05m x 1mm .....	Ref.CGM2050
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**ROLL-FORMING MACHINES** *(choice according to the budgets)*

Pittsburgh roll-forming machine 16 .....	Ref.LFL16-SE
Set of 9 additional right angle flange rolls.....	Ref.LFGALPAD9P-SE
Snaplock roll former .....	Ref.LFSNAPLOCK-SE
Autoguide swaging machine .....	Ref.LFAGPS-SE

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**REQUIRED MACHINE COMPLEMENT**

**ROLL-BENDING MACHINES** *(choice according to the budgets)*

Manual roll-bending machine 1050 x 1.5mm .....	Ref.RPL1050-15M
Manual roll-bending machine 1050 x 1.5mm .....	Ref.ROL1050-15M
Manual roll-bending machine 1050 x 1mm .....	Ref.SDS48M

**SWAGING-BEADING MACHINE** ..... Ref.SB5M

Sets of rolls <i>(from number 1 rolls to number 32 rolls)</i> .....	Ref.SB5MOL
Base with castors and carrying handles, 4 storage bins.....	Ref.SB5-SOCLE

**WELDING PLIER S2151** *(choice according to the budgets)*..... Ref.ARODS2151

Control box .....	Ref.AROCOFAR1
Lubro control .....	Ref.AROLUBROCONTRO
Air hose (15m) .....	Ref.ARO.DURIT.AIR
Water hose (30m) .....	Ref.ARO.DURIT.EAU
Lower electrode holder 500mm .....	Ref.AROPEDI500/2
Upper electrode holder 500mm .....	Ref.AROPEDS500/2
Support (2) .....	Ref.AROFOURS2151
Grain for electrode holder (30) .....	Ref.AROWL203134
Load balancer .....	Ref.AROENROUL39
Disassembly electrode key.....	Ref.AROCLE
<b>OPTIONAL</b> : floor stand .....	Ref.ARO-POTENCE-S/F

**COOLING UNIT**

Cooling unit .....	Ref.AROCENTRE17
<i>For cooling a welding plier S2151 and/or a fix spot welder N323 (1 operator/2 spot welders)</i>	

**CLOSING OF FLANGE**

Sertipress TF350.....	Ref.TRTF350-0
Full set matrix + fixed arm number 2 .....	Ref.TRTF350BM2
Punch for matrix from number 1 to 3.....	Ref.TRTF350POIN

**CLOSING OF THE PITTSBURGH SEAM** *(choice according to the budgets)*

Pneumatic hammer .....	Ref.NEAPPTON
Lining hammer, wooden handle, 400g .....	Ref.MAGA

**CUTTING FLANGE PROFIL** *(choice according to the budgets)*

Cutting machine for profil.....	Ref.MEC250
Bosch grinder GWS14 125C.....	Ref.MEULEUSE-1400W